# Measurement of Echoes Due to Spurious TE<sub>0n</sub> Modes in a Long-Distance 60-mm Waveguide Communication System

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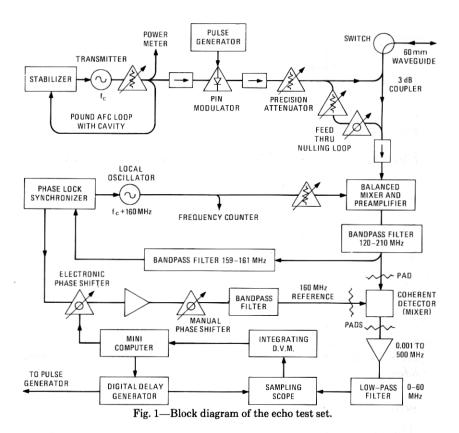
To estimate the seriousness of spurious  $TE_{0n}$  mode generation in a long-distance millimeter waveguide communication system requires a measurement of small echoes in the impulse response with delays up to about 500 ns. We report the results of such a measurement made as part of a recent 14-km field test of the WT4 communication system with a novel test set operating near 41 GHz. The results show that the WT4 system can perform satisfactorily without any filters of spurious  $TE_{0n}$  modes.

## I. INTRODUCTION

The performance of a long-distance millimeter waveguide communication system can be seriously degraded by slowly decaying echo trains in the impulse response. Slowly decaying echo trains are caused by coupling over long distances of the desired signal mode ( $TE_{01}$ ) with forward traveling spurious  $TE_{0n}$  modes. When many echoes in such an echo train act in phase, the resulting peak distortion on a received signal can be quite large, even with relatively small total echo power.

A previous paper described an echo test set (Fig. 1) designed to detect such slowly decaying echo trains. This test set transmits a 20-ns pulse into a 60-mm waveguide line with a shorting plate at the end, samples the signal in 4-ns increments for 1  $\mu$ s near the returning pulse, transforms the data to loss and delay versus frequency, and overlaps data taken at different center frequencies,  $f_c$ , to extend the frequency range of the data. Measurements were made with this test set as part of a recent 14-km field test of the WT4 system between Netcong and Long Valley, New Jersey. These measurements indicated indirectly that the power in slowly decaying echo trains generated in the 60-mm waveguide itself was too small to degrade system performance. 1

To demonstrate overall system performance, however, we must de-



termine the impulse response for the entire WT4 system, including the band diplexer trees at each end of the 60-mm waveguide. A band diplexer tree³ contains several miter elbows and hybrids, each of which converts a relatively large amount of energy to and from spurious  $\mathrm{TE}_{0n}$  modes. Energy that is converted to  $\mathrm{TE}_{0n}$  modes in the long-distance 60-mm waveguide medium and then reconverted at the band diplexer tree (or vice versa) can cause echoes much larger than those generated in the waveguide medium alone. Miter elbows used for sharp waveguide bends in an experimental Japanese system caused serious ripples in the measured loss versus frequency⁵ and presumably serious echoes in the impulse response also.

In this paper, we evaluate the seriousness of spurious  $\mathrm{TE}_{0n}$  mode generation in the WT4 system from the levels of echoes in the impulse response. We explain first, in Section II, how to obtain the impulse response from measurements of loss and delay versus frequency. To establish credibility for the results, we consider round-trip loss and delay measurements of the field test without the diplexer tree<sup>1</sup> and show that the level of the large echoes in the impluse response agrees with independent data. Since the echo test set could not conveniently measure

through the diplexer tree, we made a discrete  $\mathrm{TE}_{0n}$  generator to simulate the tree. In Section III, we describe theoretical and experimental characterizations of the mode conversion levels in this  $\mathrm{TE}_{0n}$  generator and compare the level of  $\mathrm{TE}_{02}$  with that expected from the diplexer tree. In Section IV, we compare the impulse response of Section II with that obtained from round-trip measurements of the field test with the  $\mathrm{TE}_{0n}$  generator in place. From the data in Sections III and IV, we also estimate in Section V the level of  $\mathrm{TE}_{02}$  generated within the waveguide itself and show that this level is consistent with an estimate based on mechanical measurements. We conclude, in Section VI, with a discussion of the implications of all these measurements on the WT4 system design.

# II. DETERMINATION OF THE IMPULSE RESPONSE

# 2.1 Theory

The levels of echoes in the impulse response can be determined from the waveguide forward transfer function. First we write the total waveguide transfer function  $I_o$  for the  $\mathrm{TE}_{01}$  mode (the desired signal mode) as:

$$I_o(f) = P(f)H_o(f), \tag{1}$$

where P(f) is the transfer function for ideal waveguide and contains the effects of dispersion and ohmic losses. For a length z of waveguide, this transfer function is

$$P(f) = e^{-\Gamma_0 z} = e^{-\alpha z} e^{-j\beta z}.$$
 (2)

Here  $\alpha(f)$  and  $\beta(f)$  are the real and imaginary parts, respectively, of the propagation constant  $\Gamma_o$  for the TE<sub>01</sub> mode. Reflections and mode conversion cause the normalized transfer function  $H_o(f)$  to differ from unity. In the absence of reflections and when there is mode conversion from TE<sub>01</sub> to only one other mode,  $H_o(f)$  is identical to the function  $G_o[\Delta\Gamma(f)]$  used in studies of mode conversion.<sup>6,7,8</sup> There,  $\Delta\Gamma$  is the differential propagation constant

$$\Delta \alpha + j \Delta \beta = \Delta \Gamma = \Gamma_o - \Gamma_n, \tag{3}$$

where  $\Gamma_n$  is the propagation constant of the spurious mode.

Since we know the ideal transfer function P(f), we consider now only the normalized impulse response h(t), which is the Fourier transform of  $H_o(f)$ :

$$h(t) = \int_{-\infty}^{+\infty} H_o(f) \exp(j2\pi f t) df. \tag{4}$$

To obtain the normalized transfer function  $H_o(f)$ , we first remove the characteristics of ideal waveguide from the loss and delay  $\tau(f)$  data. We integrate the residual delay data to obtain the residual phase versus frequency  $\phi(f)$  and then find  $H_o(f)$  by exponentiation of the residual loss A(f) and phase:

To reduce echo sidelobe levels, we multiply the real and imaginary parts of  $H_o(f) - 1$  by a data window and transform the result using an FFT (fast Fourier transform). This procedure produces h(t) minus the delta function at zero delay. Finally, we square and sum the real and imaginary parts of h(t) to obtain the power in each echo as a function of delay. The echo power is corrected for the attenuation introduced by the data window.

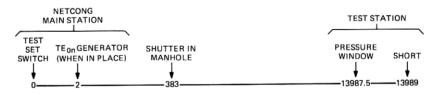
# 2.2 Example

For illustration, we consider round-trip measurements of the 14-km waveguide medium without the  $\text{TE}_{0n}$  generator. The baseline for these measurements is the round trip to a closed shutter<sup>9</sup> at the manhole (see Fig. 2). Data over a 350-MHz band near 41 GHz are shown in Fig. 3a. These data are the same as reported previously, except that the delay dispersion characteristic of ideal waveguide has been subtracted out.

Most of the features of the data in Fig. 3a exhibit the expected behavior. The decreasing loss versus frequency is characteristic of the ohmic loss in the waveguide wall. The level of the very rapid ripples is about at the level of the test set noise (0.01 dB rms).<sup>1</sup>

The magnitude of the normalized impulse response shown in Fig. 3b reveals a pair of equal magnitude echoes separated from the main impulse by  $t_0=\pm 10$  ns. These echoes correspond to the ripple seen in the delay data with period  $1/t_0=100$  MHz. Since these echoes produce a ripple in the delay but not in the loss, they must be 180 degrees out of phase.  $^{10}$ 

This pair of echoes is caused by reflections from a pressure window located 1.5 m in front of the shorting end cap in the test station (Fig. 2). This pressure window is a short length of foam with low relative dielectric constant  $\epsilon$  embedded in the 60-mm waveguide. Some energy is reflected from the pressure window without ever reaching the shorting end cap and returns to the test set 10 ns before the main pulse. Other energy, after being reflected from the end cap, is reflected from the pressure window back to the end cap a second time and finally arrives at the test set 10 ns after the main pulse.



DISTANCE FROM TEST SET IN METERS Fig. 2—Distances in the WT4 field test.

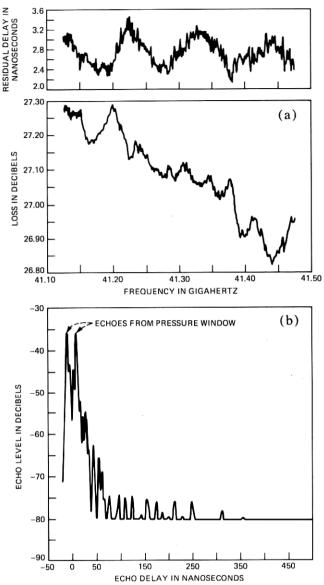


Fig. 3—(a) Measured loss and residual delay for the 27.21-km round trip between the manhole and the test station. (b) Normalized impulse response corresponding to Fig. 3a.

The magnitude of this echo pair seen in Fig. 3b agrees with other measurements. Fault location measurements made at 41.24 GHz with the shorting end cap removed also gave  $20 \log_{10} |R| = -37$  dB for the total reflection coefficient R at the location of the pressure window. <sup>11</sup> Furthermore, since the two echoes are 180 degrees out of phase, it is easy to

show that the reflection coefficient  $R_o$  for each end of the window must satisfy the relation  $R_o = |R|/2 = 0.007$ . Then we infer that  $\sqrt{\epsilon} - 1 \simeq 0.014$ , or  $\epsilon = 1.03$ , which is exactly the dielectric constant specified for the foam.<sup>12</sup>

The remaining echo power in the impulse response shown in Fig 3b is quite small. We conclude that there is negligible power in long echo trains caused by mode conversion and reconversion within the 60-mm waveguide medium itself. Considerably stronger echoes appear, however, when the  $\text{TE}_{0n}$  generator is inserted to simulate the diplexer tree.

# III. TEOR GENERATOR CHARACTERIZATION

The  $\text{TE}_{0n}$  generator was designed for insertion on the 60-mm side of the circular waveguide taper at the Netcong test set platform (Figs. 2 and 4). The interior of the  $\text{TE}_{0n}$  generator is a 76-mm (3-in.) length of reduced diameter waveguide. The inside diameter is 54 mm (2.125 in.) over the central 50.8-mm (2 in.) region. To reduce reflections, the diameter is tapered linearly up to 60 mm (2.362 in.) in 12.7-mm (0.5 in.) tapers on each end of the generator.

Perturbation theory<sup>6</sup> applied to the above diameter variation predicts excitation of spurious modes with the levels shown in Table I. We may expect these estimates to be somewhat in error, because the diameter change from 60 to 54 mm is a fairly large fraction of the original diameter and therefore may violate the assumption inherent in the perturbation theory.

We determined experimentally the levels of spurious  $TE_{0n}$  modes excited by the generator from the levels of ripples in the round-trip loss from the test set to the shutter in the manhole. We obtained a baseline

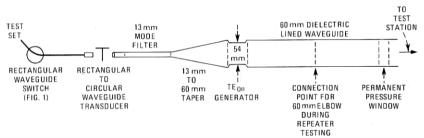


Fig. 4—Layout of test components at Netcong main station including the  $\text{TE}_{0n}$  generator.

Table I — Mode levels relative to TE<sub>01</sub> at the TE<sub>0n</sub> generator output (perturbation theory)

	40 GHz	45 GHz	- 1
${ m TE_{02}} \ { m TE_{03}} \ { m TE_{04}}$	−13 dB −16 dB −24 dB	−14 dB −15 dB −34 dB	

measurement in this case by closing the rectangular waveguide switch in the test set (see Figs. 1 and 4). The net round-trip measurement sees the effects of two equal discrete mode converters of strength x separated by a distance  $2\ell$ , where  $\ell$  is 381 m (see Fig. 2). The measured mode conversion loss A due to one spurious  $\text{TE}_{0n}$  mode is then:

$$A = x^{2}(1 + e^{-|\Delta\alpha|^{2\ell}}\cos\Delta\beta 2\ell) \text{ nepers.}$$
 (6)

Here  $\Delta \alpha$  and  $\Delta \beta$  are the differential attenuation and phase, respectively, of the  $TE_{0n}$  mode relative to  $TE_{01}$  (see eq. (3)). The first term in eq. (6) is the round-trip insertion loss of the generator. Because  $\Delta \beta$  varies with frequency, the second term in eq. (6) represents a loss ripple.

The period of the ripple in eq. (6) corresponds to a change in  $\Delta\beta$  of  $2\pi/2\ell$ . The period  $\delta f$  in frequency is:

$$\delta f = \left(\frac{df}{d\Delta\beta}\right) \left(\frac{2\pi}{2\ell}\right). \tag{7}$$

Equivalently,

$$t_R = \frac{1}{\delta f} = \left(\frac{d\Delta\beta}{d\omega}\right) 2\ell,\tag{8}$$

where  $t_R$  is clearly the round-trip differential group delay of  $\text{TE}_{0n}$  relative to  $\text{TE}_{01}$ .

The theoretical parameters for the lowest order  $\text{TE}_{0n}$  modes are shown in Table II for 41.3 GHz, which is close to the center frequency of our measurements. We also list for reference the beat wavelengths  $2\pi/\Delta\beta$  and wall coupling coefficients  $\Xi$ . For  $\text{TL}_{0n}$  modes, these parameters are not very sensitive to the thickness or properties of the dielectric liner on the wall of the waveguide.

The data in Fig. 5 show clearly that the  $TE_{0n}$  generator excites  $TE_{02}$ ,  $TE_{03}$ , and  $TE_{04}$ . The loss versus frequency data in Fig. 5a show the 14-MHz ripple period expected from  $TE_{02}$  in a 762-m round trip. The presence of  $TE_{03}$  and  $TE_{04}$  is seen more easily after Fourier transformation of the loss.

With the help of eq. (6), we determined the mode conversion levels plotted in Fig. 5b. Defining A(k) as the N-point discrete Fourier transform of A(f) in eq. (6), we find that the peak magnitudes in A(k) are:

Table II — TE<sub>0n</sub> parameters at 41.3 GHz in 60-mm waveguide\*

	$TE_{02}$	$TE_{03}$	$TE_{04}$	
$\begin{array}{l}  \Delta\alpha  \\ \Delta\beta \\ 2\pi/\Delta\beta \end{array}$	0.26	0.70	1.38	nepers/km
$\Delta oldsymbol{eta}$	22.73	59.76	113.23	radians/m
$2\pi/\Delta\beta$	0.276	0.105	0.056	m
Ξ	1216	-1804	2447	$m^{-2}$
$d(\Delta\beta)/d\omega$	-0.092	-0.253	-0.514	ns/m
$t_R(\text{in } 762 \text{ m})$	70	193	392	ns
$\delta f(\text{for }762 \text{ m})$	14.3	5.2	2.6	MHz
$8.686  \Delta\alpha  \ell \text{ (in 381 m)}$	0.86	2.32	4.57	dB

<sup>\*</sup> Assuming a 179- $\mu$ m dielectric liner with  $\epsilon_r = 2.28$  and  $\tan \delta = 1.25 \times 10^{-4}$ .

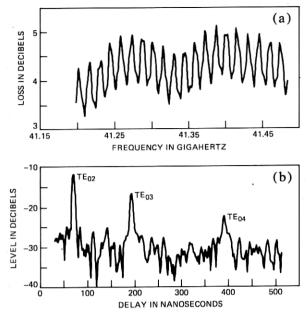


Fig. 5—(a) Measured loss for the 766-m round trip between the test set and the manhole with the  $\text{TE}_{0n}$  generator in place. (b) Modified Fourier transform of Fig. 5a, showing levels of  $\text{TE}_{0n}$  modes generated at the  $\text{TE}_{0n}$  generator.

$$|A(k)| = \frac{N}{2} x^2 e^{-|\Delta\alpha| 2\ell}, \qquad k = N t_R \Delta f, \tag{9}$$

where  $\Delta f$  is the sampling interval in frequency, and  $t_R$  is defined in eq. (8). For these data,  $\Delta f = 1$  MHz, corresponding to the 1- $\mu$ s total sampling interval of the original time domain measurements. Inverting eq. (9) to find the mode conversion levels x, we obtain:

$$a_k = 20 \log_{10} x = 10 \log_{10} \left( \frac{2|A(k)|}{N} \right) + 8.686 |\Delta\alpha| \ell, \ k = Nt_R \Delta f.$$
 (10)

The ratio of  $8.686 |\Delta\alpha| \ell$  to round-trip delay  $t_R$  is very nearly constant for  $\text{TE}_{0n}$  modes and is within 3 percent of 0.012 dB/ns for the three modes and conditions of Table II. Using this fact to evaluate the last term in eq. (10), we then plotted eq. (10) in Fig. 5b from the data in Fig. 5a.

The data in Fig. 5b agree quite well with the theoretical expectations for the  $\text{TE}_{0n}$  generator listed in Table I. The peaks corresponding to  $\text{TE}_{02}$ ,  $\text{TE}_{03}$ , and  $\text{TE}_{04}$  occur at delays within 1 ns of those predicted in Table II. The mode levels inferred from Fig. 5b are -12 dB, -17 dB, and -23 dB relative to  $\text{TE}_{01}$  for  $\text{TE}_{02}$ ,  $\text{TE}_{03}$ , and  $\text{TE}_{04}$ , respectively. In particular, the level of  $\text{TE}_{02}$  generated is roughly equal to the worst possible  $\text{TE}_{02}$  mode level that could be generated in the band diplexer tree between 40 and 110 GHz.<sup>13</sup>

# IV. LONG-DISTANCE ECHO TRAIN MEASUREMENTS WITH THE $\text{TE}_{0n}$ GENERATOR

The presence of the  $TE_{0n}$  generator causes the round-trip measurements of the 14-km field test to differ significantly from the measurements presented in Section II. In this section, we examine these differences, first in the frequency domain and then in the time domain. The time domain data provide an estimate of the impulse response of the entire waveguide system including the diplexer tree.

Data from measurements with and without the  $\text{TE}_{0n}$  generator are displayed together in Fig. 6a. For these measurements, the shorting switch in the echo test set was used to obtain the baseline. The difference in average loss with and without the  $\text{TE}_{0n}$  generator is due mainly to the mode conversion loss for a round trip through the generator. For the mode conversion levels observed in Fig. 5 for  $\text{TE}_{02}$ ,  $\text{TE}_{03}$ , and  $\text{TE}_{04}$ , this loss is theoretically 0.77 dB. The additional discrepancy is consistent with the test set's  $\pm 1$  percent accuracy in absolute loss.<sup>1</sup> A minor difference in average delay is caused by a slight difference in the pressure of nitrogen filling the waveguide. [We used only the nominal pressure to estimate the effect of the refractive index of nitrogen on the ideal transfer function P(f) of eq. (1).]

The level of the rapidly varying ripples increased substantially after insertion of the  $TE_{0n}$  generator. An additional slowly varying loss ripple has also appeared in Fig. 6a that is not present in the measurement made with the baseline in the manhole (Fig. 3a). The origin of these ripples is clarified by the time domain data in Fig. 6b, which was obtained from Fig. 6a by the method described in Section II.

An additional echo at a 10-ns delay is evident in Fig. 6b and is due to a reflection from the precision attenuator in the test set. The echoes leading and lagging the main signal are no longer equal in level, as they were when the baseline was taken at the manhole (see Fig. 3b and Section II). Correspondingly, a loss ripple with a period of about 100 MHz appears in Fig. 6a.

The large echoes in Fig. 6b with delays of 35 and 96 ns may be due to mode conversion at the  $TE_{0n}$  generator followed by reconversion near the manhole (and vice versa). The differential delays for the 381 meters between the generator and the manhole are indeed 35 and 96 ns for  $TE_{02}$  and  $TE_{03}$ , respectively (see Table II).

The power in echoes with long delays generally is substantially greater with the  $TE_{0n}$  generator in place than without it. For example, the integrated total power in the echoes shown in Fig. 6b with delays greater than 50 ns, excluding the echo at 96 ns, is 44 dB below the signal. In contrast, the power in such echoes (and test set noise) shown in Fig. 3b is 57 dB below the signal. These levels of echo power are consistent with the expected levels of spurious  $TE_{0n}$  modes generated in the waveguide itself, as discussed next.

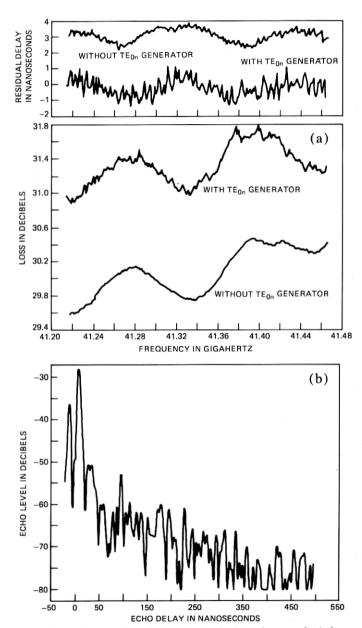


Fig. 6—(a) Measured loss and residual delay for the 27.98-km round trip between the test set and the test station. Measurements with and without the  $\text{TE}_{0n}$  generator in place are shown. (b) Normalized impulse response corresponding to the data in Fig. 6a for the  $\text{TE}_{0n}$  generator in place.

# V. COUPLING TO TE<sub>0n</sub> MODES IN THE BURIED 60-mm WAVEGUIDE MEDIUM

#### 5.1 Levels estimated from electrical measurements

From the measurement data presented in Sections III and IV, we can now estimate the amount of spurious  $TE_{0n}$  mode power generated in the buried 60-mm waveguide. First, from Section III (Fig. 5 and Table II), there is no evidence that the  $TE_{0n}$  generator excites any modes but those in the  $TE_{0n}$  family. Therefore, the increase in power in echoes with long delay seen in Fig. 6b is due solely to mode conversion to and from  $TE_{0n}$  modes.

For simplicity, let us assume that spurious  $\text{TE}_{0n}$  energy generated in the buried waveguide is predominantly in the  $\text{TE}_{02}$  mode. Let us also assume that the level of  $\text{TE}_{02}$  generated per unit length does not vary greatly with position along the 14-km route. Because  $\text{TE}_{02}$  has a low differential attenuation per unit length  $|\Delta\alpha|$ , almost all the  $\text{TE}_{02}$  energy reconverted at the  $\text{TE}_{0n}$  generator is then in echoes with delays longer than, say, 50 ns.

To calculate the level of  $TE_{02}$  incident on the  $TE_{0n}$  generator from the waveguide, we argue in reverse. If the  $TE_{02}$  level returning from a round trip in the 60-mm waveguide and incident on the  $TE_{0n}$  generator were -38 dB, then the reconverted power seen in  $TE_{01}$  would be 12 dB lower, or -50 dB. However, the total reconverted power also contains a contribution from energy converted to  $TE_{02}$  at the generator at the beginning of the round trip and then reconverted along the waveguide. Since the coupling is completely reciprocal, the echoes caused by coupling to and from  $TE_{02}$  on the forward and reverse legs of the round trip will add in phase. Hence the total reconverted power in echoes would be 6 dB greater, or -44 dB, as was measured (excluding the echo at 96 ns and those with delays less than 50 ns).

Coupling to higher order  $TE_{0n}$  modes probably causes a smaller fraction of the total echo power than does coupling to  $TE_{02}$ , because those modes have a higher differential attenuation and also less coupling at the  $TE_{0n}$  generator (see Tables I and II). The level of  $TE_{02}$  generated through continuous coupling in a one-way trip through the buried waveguide is therefore roughly 40 dB below the level of  $TE_{01}$ .

## 5.2 Levels estimated from mechanical measurements

From independent measurements, we can estimate the level of  $TE_{02}$  that is generated by various coupling mechanisms. These mechanisms include continuous coupling at diameter distortions in helix and dielectric-lined waveguide and coupling at localized diameter distortions at the waveguide flanges.

The average TE<sub>02</sub> spurious mode level generated by continuous cou-

pling in dielectric-lined waveguide can be calculated from the spectrum of waveguide diameter variation with distance. At the mechanical frequency  $\Delta\beta/2\pi$  appropriate for coupling to  $\mathrm{TE}_{02}$  near 41 GHz, the average spectrum measured on individual waveguide sections corresponds to an average  $\mathrm{TE}_{01}$  mode conversion loss in 14 km of about 5  $\times$  10<sup>-5</sup> neper (0.0004 dB). According to the coupled power equations, the average random spurious mode power P builds up to a steady state independent of the length L of waveguide, when the total differential attenuation  $|\Delta\alpha|L$  is large. This steady-state level is

$$P = \frac{\langle A \rangle}{|\Delta \alpha|},\tag{11}$$

when  $\langle A \rangle$  is the average  $\text{TE}_{01}$  loss per unit distance. Taking  $|\Delta \alpha|$  from Table II, we find  $10 \log_{10} P$  to be about  $-48 \, \text{dB}$  for continuous conversion in dielectric-lined waveguide.

Analysis of diameter data for some helix mode filters in the field test showed that  $TE_{02}$  levels of about -51 dB could be generated in some of these filters near 50 GHz. If we assume every mode filter generates that much  $TE_{02}$  and take into account the effect of differential attenuation, we find that the steady-state level P after 14 km is about 3 dB higher, or P = -48 dB.

The  $TE_{02}$  level generated at the flanges can be very serious, but the randomized waveguide length scheme used in the field test reduces this level considerably. Without randomization of lengths, the steady-state  $TE_{02}$  power after a long distance would be only 16 dB below the power in  $TE_{01}$ . (This level was calculated from measured diameter distortions near flanges.) Randomization of the waveguide lengths destroys the coherent build-up of spurious mode power and thus keeps the average random  $TE_{02}$  mode power P at a steady state 45 dB below the power in  $TE_{01}$ .

The sum of the calculated  $TE_{02}$  mode power generated by the above three sources of coupling is -42 dB, which is close to the value of -40 dB inferred above from the electrical measurements. While the levels calculated from the mechanical and electrical measurements are only rough estimates, the agreement between them is reasonable.

Reconversion of  $\text{TE}_{02}$  mode power at strong couplers such as the  $\text{TE}_{0n}$  generator or the diplexer tree is evidently always more serious than continual conversion and reconversion along the waveguide alone. The calculated reconverted power caused by the above three sources of mode coupling without the  $\text{TE}_{0n}$  generator in place is less than -80~dB and thus is completely invisible in Fig. 3. For the case without randomized lengths, the total power reconverted from  $\text{TE}_{02}$  with and without the  $\text{TE}_{0n}$  generator would be -22~dB and -50~dB, respectively.

## VI. CONCLUSIONS

The power in long echo trains caused by coupling between TE<sub>01</sub> and spurious TE<sub>0n</sub> modes is too small to affect the performance of the WT4 system. In the two- and four-phase WT4 systems, the designed thermal noise levels are 22 and 28 dB below the carrier, respectively. 17 By comparison, the estimated maximum power in long echo trains in the WT4 field test is about 44 dB below the signal power after a 28-km round trip including the diplexer tree. The system thermal noise will therefore certainly swamp out the power in long echo trains.

Assuming the waveguide lengths are randomized as in the field test. the power in long echo trains should be no greater in a 50-km or 60-km repeater hop than in the field test. After a certain distance in 60-mm waveguide, the average random power in any spurious  $TE_{0n}$  mode reaches a steady state independent of the length of the waveguide. Echo power generated by continuous mode conversion and reconversion in the 60-mm waveguide alone does increase indefinitely with the length of the waveguide. The level of this echo power, however, is generally much smaller than the echo power caused by reconversion at the band diplexer tree of spurious TE<sub>0n</sub> mode power generated in the 60-mm waveguide.

Filters of spurious  $TE_{0n}$  modes are therefore not necessary in the WT4 system. Such filters are difficult to fabricate without introducing significant TE<sub>01</sub> insertion loss, and they also require obstructions within the waveguide 18 that may interfere with waveguide maintenance.

#### VII. ACKNOWLEDGMENTS

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